King County

Fuel Cell Demonstration Project, in recent years. have operated several pilot projects, such as the We also test new energy recovery technologies and smaller facilities, easier operation and lower costs. offer the potential for producing cleaner water, test new wastewater technologies, many of which more efficiently and effectively. When possible, we technologies that will enable us to do our work King County is always on the lookout for new

COLLING-EDGE LECHNOLOGIES

available on our Web site or by calling our division. and the environment. Extensive information is way to protect people

substances out of the waste stream. what they can do to keep harmful learn about wastewater treatment and Insly the treatment plant



A GOOD NEIGHBOR

King County is committed

region and the health and

We work to ensure safety

of all projects affecting the natural

environment, wastewater facility

At South Plant, we have devoted

extensive effort to odor control, water

reclamation and native landscaping to minimize

the impact of the plant on the surrounding

Waterworks Gardens opened next to South

trails, art, native plants, wildlife and ponds, this

eight-acre public park naturally cleans all storm

Plant in 1996 as a system for incorporating stormwater treatment with public art. With

neighbors and our employees.

water from South Plant.

South Treatment Plant

information please call

1200 Monster Road Southwest

Seattle, WA 98055 206-684-2400

206-296-8286 or I-800-325-6165,

http://dnr.metrokc.gov/wtd/.

Alternative formats available

ext. 68286, or see our Web site

For Treatment Plant Tours or further

Contact Us:

and future generations.

and minimize impacts

community.

well-being of our customers

to protecting the water

resources of the

and least expensive system is the easiest entering the sewer contaminants from alternatives. Preventing about safe practices and to provide information work with the public the system. We also of waste that enters the type and amount to monitor and restrict business and industry The utility regulates treatment plants. enters pipes and before wastewater Division begin even Wastewater Treatment Responsibilities of the

AT THE SOURCE **CONTROLLING WASTES**

amount of power for use in homes and businesses. of the plant electrical demand and frees up an equivalent for plant use. The electricity offsets as much as 45 percent the cogenerators and fuel cell produce electricity and heat energy source for a cogeneration system and fuel cell. Both either sold to Puget Sound Energy or used on-site as an bacteria. This gas is captured, separated and cleaned, then methane and carbon dioxide produced by active anaerobic of the biosolids digestion process. It is a gas composed of ENERGY RECOVERY Digester gas is a byproduct



environmentally safe biosolids. system for producing high-quality national certification for a management the U.S. to earn a prestigious ni səizilitu zenf

and pesticides do not end up in storm drains.

make sure oil, grease, detergent from car washing

must take responsibility to

local water bodies, all individuals

separate system discharge into

Because storm drains in the

the South Treatment Plant.

and clean rainwater, is not

treated in the area served by

which is mostly relatively safe

it is discharged. Stormwater,

and industry is treated before

wastewater from homes, business

systems are efficient because only

to separate systems. Separated

areas served by South Plant,

In east and south King County

sewage and stormwater flows go

or composted for landscaping and gardening.

as a soil amendment for agriculture in Eastern

Washington. The rest is used in forest fertilization

Some of South Treatment Plant's biosolids are sold

produced by treating wastewater. King County is one BIOSOLIDS Biosolids are the nutrient-rich organic matter

parks and nurseries near the treatment plant. treatment for irrigation and industrial use by businesses, A portion of the final effluent undergoes further water source for the treatment process. is reused on-site for cleaning and as a RECLAIMED WATER Secondary effluent

reused within the plant and throughout the region. facilities produce many valuable byproducts that can be WASTEWATER TREATMENT - REUSE AND RECYCLE!

for gardens and commercial wonderful soil amendment Lomposted biosolids make a South Plant.

or other pollutants.

place to dispose of motor oil

Either way, stormdrains are no

goes to the treatment plant.

bined system, the stormwater

nearest waterway. In a com-

systems drain straight to the

BRAIZS DT STREAS

BESVIE ON APPRO

SEMER SYSTEMS

MANAGING SEPARATED

Stormdrains in separated

reclaimed water at began producing

treatment facility. secondary completed as a South Plant was-

King County South plant.

responsibility for

King County, and

nerge Metro with

pəwnsse

King County

ot bebised and -

Washington and Elliott Bay. clean the waters of Lake treatment services and to to provide wastewater Metropolitan Seattle (Metro) the Municipality of King County voters created

S961

creation of a regional wastewater treatment system. citizen concern about pollution and prompting the Lake Washington became unfit for human use, raising Sammamish and Puget Sound. The water quality of were discharged daily into Lake Washington, Lake of untreated and minimally treated wastewater many suburban areas of King County. Large amounts During the 1950s, small treatment plants served

THE STORY BEHIND SOUTH PLANT

South Treatment Plant outfall in Puget Sound. discharging treated wastewater through the and specifications for monitoring, treating and on our Web site) sets water quality standards Elimination System Permit. This permit (available the law is by issuing a National Pollution Discharge One way the state Department of Ecology enforces

Act in 1972 to regulate the discharge of pollutants. wildlife use, the U.S. Congress passed the Clean Water Sound. To ensure these waters stay safe for human and wastewater every day into a local water body, Puget United States, South Treatment Plant discharges treated Like most other treatment plants throughout the

REGULATION AND PERMITTING

agencies and residents to control this problem. our environment. King County is working with local and inefficient and can cause overflows that degrade Plant. Treating clean rainwater is unnecessary, expensive 75 percent of the water treated at South Treatment heavy rains, that inflow and infiltration makes up to groundwater into the treatment system. During the inflow of stormwater and the infiltration of connected storm drains and downspouts allow for Cracked pipes, leaky manholes, and improperly

> OF THE SEWER SYSTEM KEEPING RAINWATER OUT

> > For more than 40 years, the people of King County's Wastewater Treatment Division have been committed to protecting public health and the environment by

transporting, treating and reclaiming wastewater and its byproducts. We work continually to improve and protect regional water quality.

The **South Treatment** Plant is part of the regional wastewater treatment system that serves more than 1.4 million people

Lake Washington — fishable

Lake Washington — the '50s

and covers 420 square miles. South Treatment Plant cost-effectively treats wastewater and stormwater from homes, offices, schools, agencies, businesses and industries along the east side of Lake Washington from south Snohomish County to north Pierce County.

THE PEOPLE OF SOUTH TREATMENT

PLANT — '24/7' Thanks to nearly 140 dedicated employees, the South Plant treatment system runs 24 hours a day, seven days a week. Trained professionals — operators, lab technicians, maintenance employees, process control personnel and administrative staff — ensure the South Treatment Plant and the pipelines and pump stations that supply it with wastewater operate effectively. Our goal is to provide the region with the best wastewater treatment service available while operating



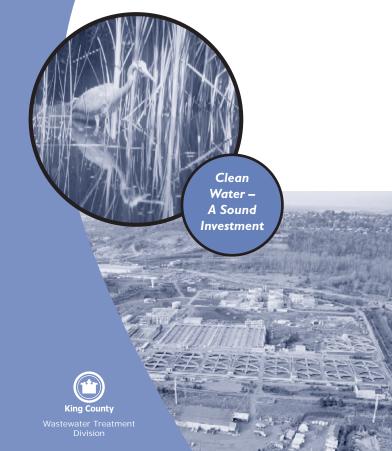
The **South Treatment Plant** sits on 94 acres in Renton, Wash. Plant workers operate facilities for treating wastewater, producing biosolids, reclaiming water, recovering energy, and testing alternative or advanced treatment processes.

SOUTH

PLANT

Protecting Public Health and the Environment

TREATMENT



as efficiently and effectively as possible.

206-684-1280 or TTY Relay: 711 King County Department of Natural Resources and Parks

Wastewater Treatment Division 201 S. Jackson Street, Suite 500

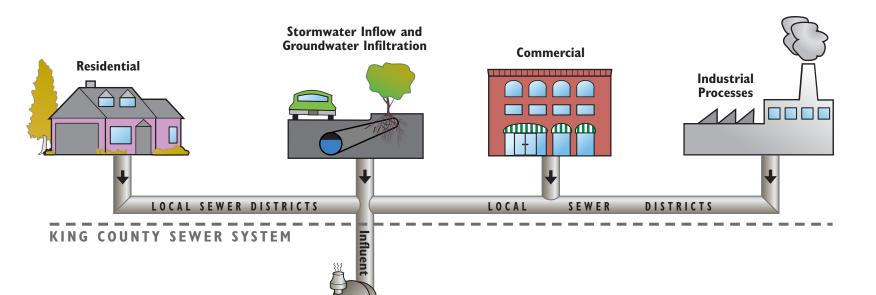
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King County, working in your neighborhood

to protect public health and the environment.

WASTEWATER TREATMENT PROCESS

How is wastewater treated at King County's South Treatment Plant?



PRIMARY

TREATMENT

Sedimentation

Tanks

Pump Stations

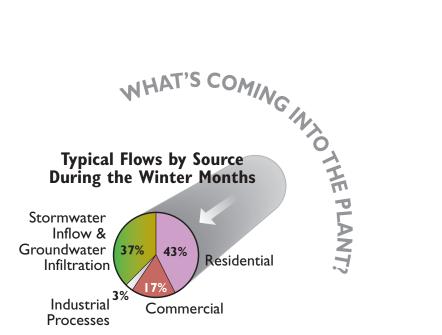
Screens

Influent

Pumps

PRELIMINARY TREATMENT

То



PRELIMINARY TREATMENT— 'Taking out the trash'

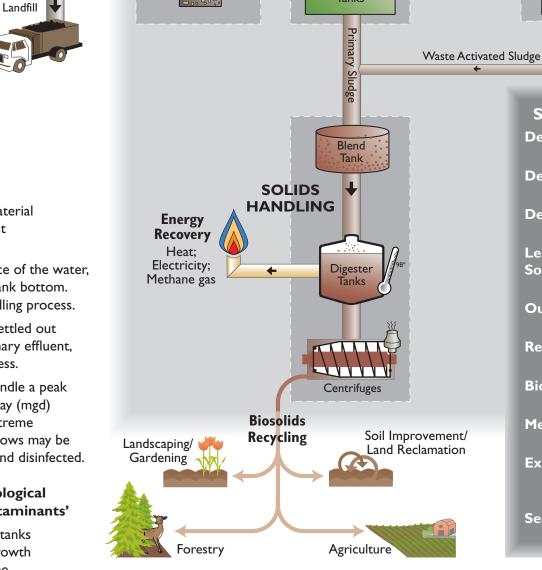
- Bar screens screen raw wastewater (called influent) as it enters South Plant to remove large debris like rags, paper, and leaves.
- After screening, wastewater is pumped into aerated grit chambers that remove sand and gravel.
- · The debris and grit removed during this process are trucked to a landfill.

PRIMARY TREATMENT a physical process ---'Scum floats; sludge settles'

- · Wastewater settles in long tanks called primary sedimentation tanks. Heavy material sinks to the bottom (as sludge), and light material floats to the top (as scum).
- Skimmers remove scum from the surface of the water, and scrapers remove sludge from the tank bottom. Both are then sent onto the solids handling process.
- At this point anything that could have settled out has. The treated water, now called primary effluent, flows to the secondary treatment process.
- South Treatment Plant is designed to handle a peak hydraulic flow of 240 million gallons a day (mgd) through secondary treatment. In an extreme rainstorm during a wet winter, excess flows may be diverted around secondary treatment and disinfected.

SECONDARY TREATMENT — a biological process — 'Friendly bugs eating contaminants'

- Primary effluent is pumped to aeration tanks where oxygen is added to encourage growth of useful bacteria naturally present in the wastewater. Bacteria from the end of the treatment process are also recycled—'more hungry mouths to feed'—to speed up the reaction.
- Bacteria eat suspended and dissolved organic material in the water. In the process, they produce more bacteria.
- The wastewater then goes to secondary clarifiers, large round sedimentation tanks where bacteria settle to the bottom of the tank as secondary sludge.
- Most (90 percent) of secondary sludge goes back to the aeration tanks to process ("eat") more organic material; the rest goes to the solids handling process.
- The remaining water—secondary effluent leaves the clarifiers at least 85 percent cleaner than when it entered South Plant.



DISINFECTION — 'Zapping pathogens'

- Secondary effluent is chlorinated, destroying most remaining pathogens, or disease-causing bacteria.
- The chlorine dilutes as it flows through the 12-milelong effluent transfer pipe and meets up with the outfall pipe to exit from the diffuser into Puget Sound.

RECLAIMED WATER — 'Saving H20'

 After disinfection, some secondary effluent undergoes advanced treatment (coagulation, filtration, disinfection) to reduce use of drinkable water in plant processes. The water is also used off-site for landscape irrigation and to replace drinking water use in industrial processes.

PROCESSES WITHIN

SOUTH TREATMENT PLANT

SECONDARY

TREATMENT

Return Activated Sludge

Design average wet weather flow:

Length of effluent transfer pipe from

115 million gallons per day

240 million gallons per day

Design secondary capacity:

day during peak storms

Reclaimed water produced:

500-foot diffuser

Biosolids produced:

Methane gas produced:

about 2.8 therms per year

system is online in 2005)

SOLIDS HANDLING —

SOUTH TREATMENT PLANT FACTS

Design maximum capacity: 325 million gallons per

South Treatment Plant to Duwamish Head:

Expected electrical production: up to 15 million

Septage (waste from septic tanks) treated: about 17 million gallons per year

vatt-hours per year (after cogeneration

Outfall pipe: 10,000 feet long, 625 feet deep,

about 100 million gallons per year

about 55,000 wet tons per year

Aeration

Clarifier

DISINFECTION

Creating biosolids — 'Blend, thicken, digest, dewater'

- Raw organic solids—primary and secondary scum and sludge from the sedimentation and clarifier tanks—are blended and thickened in a dissolved air flotation tank. The solids are then pumped to porous conveyor belts that use gravity to drain water off and thicken the material.
- · After thickening, the solids are pumped to digester tanks where anaerobic bacteria at 98 degrees Fahrenheit break down organic material and pathogens. The activity of the bacteria creates digester gas and reduces the solids mass by 50 percent.
- The digested solids are then pumped from digesters to equipment that uses centrifugal force to remove water from the solids.

ODOR CONTROL - 'the Sniff Test'

Reclaimed

Water

Landscape irrigation;

Internal plant reuse; Other non-drinking uses

In order to minimize odors, we cover or

contain the potentially smelly processes

Advanced

Treatment

Effluent

Pumps

and collect the air for treatment.

Contact Tank

 Water removed from the digested solids goes back to the wastewater treatment process. The resulting dewatered solid material is nutrient-rich biosolids.

Puget Sound

Outfall Pipe Diffuser Effluent

 South Treatment Plant is a nationally recognized member of the National Biosolids Partnership through its environmental management system aimed at producing biosolids that are safe for use as a soil amendment.



(*****) King County

Department of Natural Resources and Parks **Wastewater Treatment Division** http://dnr.metrokc.gov/wtd/